

Date: Monday, 3/6/2006 1:55:17 PM
 User: Kim Johnston

Process Sheet

SPLIT-2

Customer	: CU-DAR001 Dart Helicopters Services	Drawing Name	: DART 5-MAN SHOULDER HARNESS KIT (4 POINT)
Job Number	: 26074	Part Number	: D412702023
Estimate Number	: 10411	Drawing Number	: IIN-D412-702 PG 11
P.O. Number	: N/A	Project Number	: N/A
This Issue	: 3/6/2006 S.O. No. : N/A	Drawing Revision	: B
Prsht Rev.	: NC	Material	: N/A
First Issue	: N/A Type : SMALL /MED FAB	Due Date	: 3/31/2006
Previous Run	: 25765	Qty:	4 Um: Each
Written By	: SEE COMMENT BELOW		
Checked & Approved By	: <u>06.03.06</u>		
Comment	: Est Rev: B Removed Manufacturing 05-11-08 JLM		

Additional Product

Job Number:



Seq. #:

Machine Or Operation:

Description :

1.0

DC

DOCUMENT CONTROL



Comment: DOCUMENT CONTROL

Photocopy bluefile and create labels per PPP D412-702-023 CHG001

2.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Pick Packing Kit

DH 06/03/31 (H)

3.0

D3195041

Bracket Assembly



Comment: Qty.: 2.0000 Each(s)/Unit Total : 8.0000 Each(s)

Pick: Packing Kit]

Qty Part Number Description Batch

2 D3195-041 Bracket 6X B25807 / B26081 Imp ✓

4.0

D3195043

Bracket Assembly



Comment: Qty.: 2.0000 Each(s)/Unit Total : 8.0000 Each(s)

Pick: Packing Kit]

Qty Part Number Description Batch

2 D3195-043 Bracket B26050 ✓

5.0

D31961

Bar



Comment: Qty.: 1.0000 Each(s)/Unit Total : 4.0000 Each(s)

Pick: Packing Kit]

Qty Part Number Description Batch

1 D3196-1 Bar B25849 ✓

Date: Monday, 3/6/2006 1:55:18 PM
User: Kim Johnston

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: DART 5-MAN SHOULDER HARNESS KIT (4 POINT)

Job Number: 26074

Part Number: D412702023

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

D3197041

Bar Assembly



Comment: Qty.: 2.0000 Each(s)/Unit Total : 8.0000 Each(s)

Pick: Packing Kit]

Qty Part Number Description Batch

2 D3197-041 Bar 6x B25250 / 2x B25939 ✓

7.0

D32681

Placard



Comment: Qty.: 2.0000 Each(s)/Unit Total : 8.0000 Each(s)

Pick: Packing Kit]

Qty Part Number Description Batch

2 D3268-1 Placard 5x B25103 / 3x B25872 ✓

8.0

D3446041

Harness Assembly



Comment: Qty.: 5.0000 Each(s)/Unit Total : 20.0000 Each(s)

Pick: Packing Kit]

Qty Part Number Description Batch

5 D3446-041 Harness Assembly B25175

9.0

AN413A

Bolt



Comment: Qty.: 4.0000 Each(s)/Unit Total : 16.0000 Each(s)

Pick: Packing Kit]

Qty Part Number Description Batch

4 AN4-13A Bolt M18369 ✓

10.0

MS24694S152

Screw



Comment: Qty.: 2.0000 Each(s)/Unit Total : 8.0000 Each(s)

Pick: Packing Kit]

Qty Part Number Description Batch

2 MS24694-S152 Screw M100244 ✓

C 200603114

11.0

QC4

INSPECT 100% KITS FOR COMPLETENESS



Comment: INSPECT 100% KITS FOR COMPLETENESS

2 MS24694-S152 ✓ Batch: M18668

Date: Monday, 3/6/2006 1:55:18 PM
User: Kim Johnston

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: DART 5-MAN SHOULDER HARNESS KIT (4 POINT)

Job Number: 26074

Part Number: D412702023

Job Number:



Rec'd 4/17

Seq. #:

Machine Or Operation:

Description :

12.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and pack for shipping as per PPP D412-702-023

Location: *DEA*

DOCUMENT CONTROL

13.0

DC



Comment: DOCUMENT CONTROL

Inspection Level 21

SD 06/04/18

Job Completion



h 06-04-18

QTY -021	QTY -023	QTY -025	QTY -027	Part Number	Description
X				D412-702-021	Dart 13-Man Shoulder Harness Kit, 4-point
	X			D412-702-023	Dart 5-Man Shoulder Harness Kit, 4-point
		X		D412-702-025	Dart 4-Man Aft Facing Shoulder Harness Kit, 4-point
			X	D412-702-027	Dart 4-Man Side Facing Shoulder Harness Kit, 4-point
2	2			D3195-041	Bracket
2	2			D3195-043	Bracket
1	1			D3196-1	Bar
1			1	D3196-3	Bar
1			1	D3196-4	Bar
2	2			D3197-041	Bar
4		4		D3198-1	Fitting
9	5		4	D3446-041	Harness Assembly, 4 point
4		4		D3446-043	Harness Assembly, 4 point
2	2			D3268-1	Placard
4		4		AN4-5A	Bolt
4	4			AN4-13A	Bolt
8		8		AN4-20A	Bolt
20		20		AN960JD416	Washer
12		12		MS21042L4	Nut (or MS21042-4)
8	2		6	MS24694-S152	Screw

SHOP COPY
 RETURN TO
 ENGINEERING
 UNCONTROLLED COPY
 SUBJECT TO AMENDMENT
 WITHOUT NOTICE
 WORK ORDER
 NO. 26074

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Revision: **B**
 Date: 05.08.22

Date: Thursday, 12/10/2006 2:56:32 PM
 User: Linda Lacelle

Process Sheet

Customer : CC-DAR01 Dart Aerospace Ltd.	Drawing Name : D412-702
Job Number : 28952	
Estimate Number : 10804	
P.O. Number : N/A	Part Number : Z_CUSTOM
This Issue : 12/10/2006 S.O. No. : N/A	Drawing Number : UPDATE PAPERWORK
Prsht Rev. : NC	Project Number : N/A
First Issue : N/A Type : OVERHEAD	Drawing Revision : N/A
Previous Run : 00015	Material : N/A
Written By : _____	Due Date : 19/10/2006 Qty: 1 Um: Each
Checked & Approved By : _____	
Comment : _____	

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
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1.0	PACKAGING 1	PACKAGING RESOURCE #1
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Comment: PACKAGING RESOURCE #1
 REMOVE KITS FROM STOCK
 D412-702-011

8 D412-702-013 3X

4 D412-702-021 B268830 B25853 1X

6 D412-702-023 B2576524 B26674 3X

2 D412-702-033 1X B27935V

ADD NEW PAPERWORK DSI 9354 REV.A

P. J. / 10/10/06

2.0	PACKAGING 1	PACKAGING RESOURCE #1
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Comment: PACKAGING RESOURCE #1
 RETURN TO STK

P. J. / 10/10/06

3.0	QC21	FINAL INSPECTION/W/O RELEASE
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Comment: FINAL INSPECTION/W/O RELEASE

DP 06/10/26

Job Completion



U Do. W. 26

Date: Wednesday, 4/3/2006 2:46:28 PM
 User: Linda Lacelle

Process Sheet

Customer : CC-DAR01 Dart Aerospace Ltd.	Drawing Name : D412-702
Job Number : 26591	
Estimate Number : 10804	
P.O. Number : N/A	Part Number : Z_CUSTOM
This Issue : 4/5/2006 S.O. No. : N/A	Drawing Number : UPD. PAPERW/AD HRDW
Prsht Rev. : NC	Project Number : N/A
First Issue : N/A Type : N/A	Drawing Revision : N/A
Previous Run : 00015	Material : N/A
Written By : SEE ABOVE DATE & USER	Due Date : 4/12/2006 Qty: 1 Um: Each
Checked & Approved By : _____	
Comment : _____	

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
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1.0	PACKAGING 1	PACKAGING RESOURCE #1
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Comment: PACKAGING RESOURCE #1

PULL ALL:

D412-702-011

D412-702-013

D412-702-017

D412-702-021

D412-702-023 ✓ B26074 3 Box B26765 3 Box

D412-702-027

D412-702-033 ✓ B26022 1 Box

R/L/L

2.0	PACKAGING 1	PACKAGING RESOURCE #1
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Comment: PACKAGING RESOURCE #1

ADD PAPERWORK DSI 9312 REV.B & DSI 9324 REV.A

ADD QTY'S OF MS24694-S154 PER DSI

-011 = 8 X MS24694-S154 B _____

-013 = 2 X MS24694-S154 B _____

-017 = 6 X MS24694-S154 B _____

-021 = 8 X MS24694-S154 B _____

-023 = 2 X MS24694-S154 B M13668

-027 = 6 X MS24694-S154 B _____

2 X -33 = M13668

R/L/L

3.0	PACKAGING 1	PACKAGING RESOURCE #1
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Comment: PACKAGING RESOURCE #1

RETURN TO STOCK

R/L/L

Date: Thursday, 28/09/2006 2:25:22 PM
 User: Linda Lacelle

Process Sheet

Customer	: CC-DAR01 Dart Aerospace Ltd.	Drawing Name	: D412-702
Job Number	: 28754		
Estimate Number	: 10804		
P.O. Number	: <i>N/A</i>	Part Number	: Z_CUSTOM <i>ECN 880 Attached</i>
This Issue	: 28/09/2006 S.O. No. : <i>N/A</i>	Drawing Number	: UPDATE PER DSI 9351A
Prsht Rev.	: NC	Project Number	: <i>N/A</i>
First Issue	: <i>N/A</i> Type : OVERHEAD	Drawing Revision	: <i>N/A</i>
Previous Run	: 00015	Material	: <i>N/A</i>
Written By	: _____	Due Date	: 05/10/2006 Qty: 20 Um: Each
Checked & Approved By	: <i>[Signature]</i>		
Comment	: _____		

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
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1.0	PACKAGING 1	PACKAGING RESOURCE #1
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Comment: PACKAGING RESOURCE #1

REMOVE KITS FROM STOCK:

1 D412-702-011 B *PAS 120012A*

D412-702-013 B

D412-702-015 B

D412-702-017 B

4 D412-702-021 B *B26883 3x B25853*5 D412-702-023 B *25765 2x B26017 3x*✓ D412-702-025 B *26075 2x B25444 1x B25766 1x B27249 2x (C)*D412-702-027 B *B*~~D412-702-031 B~~*035 B 26201 v (D)*~~D412-702-033 B~~*PC 4/10/05*

2.0	PACKAGING 1	PACKAGING RESOURCE #1
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Comment: PACKAGING RESOURCE #1

ADD TO KITS IN STOCK

NEW PAPERWORK

DSI 9351-A

PC 4/10/05

Process Sheet

Customer : CC-DAR01 Dart Aerospace Ltd.
Job Number : 29986
Estimate Number : 10804
P.O. Number : N/A
This Issue : 15/12/2006 S.O. No. : 624
Prsht Rev. : NC
First Issue : N/A Type : MACHINED PARTS
Previous Run : 00015
Written By :
Checked & Approved By :
Comment :

Drawing Name : D3196-1
Part Number : D31961
Drawing Number : REWORK-ECN871
Project Number : N/A
Drawing Revision : N/A
Material : N/A
Due Date : 22/12/2006
Qty: 16 Um: Each

Additional Product

Job Number:



Seq. #: Machine Or Operation:

Description :

1.0 PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

-REMOVE FROM STOCK:

D3196-1 B25548 8X

B25100 1X

B25100 1X

franklts (1-X)

D412-702-021 B26883 3X

B25553 1X

D412-702-023 B26074 3X

B27722 1X

B25705 2X

D412-702-033 B27935 1X

(AND FROM WIP)

D412-702-011

2.0 PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

REMOVE ALL D3196-1'S FROM KITS

3.0 D31961

Bar



Comment: Qty.: 1.0000 Each(s)/Unit Total: 18.0000 Each(s)
Bar

4.0 MILLING CONV.

CONVENTIONAL MILLING MACHINE



Comment: CONVENTIONAL MILLING MACHINE

REWORK D3196-1

PER ECN 871

06/12/18

16

Date: Thursday, 12/10/2006 2:56:32 PM
 User: Linda Lacelle

Process Sheet

D 412-702-023-B26074

Customer : CC-DAR01 Dart Aerospace Ltd.	Drawing Name : D412-702
Job Number : 28952	
Estimate Number : 10804	
P.O. Number : N/A	Part Number : Z_CUSTOM
This Issue : 12/10/2006 S.O. No. : N/A	Drawing Number : UPDATE PAPERWORK
Prsht Rev. : NC	Project Number : N/A
First Issue : N/A	Drawing Revision : N/A
Previous Run : 00015	Material : N/A
Written By : _____	Due Date : 19/10/2006 Qty: 1 Um: Each
Checked & Approved By : <u>W</u>	
Comment : _____	

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
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1.0	PACKAGING 1	PACKAGING RESOURCE #1
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Comment: PACKAGING RESOURCE #1
 REMOVE KITS FROM STOCK

D412-702-011

D412-702-013

D412-702-021 B268830 B25853 1X

D412-702-023 B2576520 B26074 3X

D412-702-033 1X B27935

ADD NEW PAPERWORK DSI 9354 REV.A

P. 06/10/05

2.0	PACKAGING 1	PACKAGING RESOURCE #1
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Comment: PACKAGING RESOURCE #1
 RETURN TO STK

P. 06/10/05

3.0	QC21	FINAL INSPECTION/W/O RELEASE
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Comment: FINAL INSPECTION/W/O RELEASE

P. 06/10/06

Job Completion



W. 06.10.26

Date: Friday, 15/12/2006 9:48:32 AM
 User: Linda Lacelle

Process Sheet

D412-702-023 B26074

Customer : CC-DAR01 Dart Aerospace Ltd.
 Job Number : 29986
 Estimate Number : 10804
 P.O. Number : N/A
 This Issue : 15/12/2006 S.O. No. : N/A
 Prsht Rev. : NC
 First Issue : N/A Type : MACHINED PARTS
 Previous Run : 00015
 Written By :
 Checked & Approved By :
 Comment :

Drawing Name : D3196-1
 Part Number : D31961
 Drawing Number : REWORK-ECN871
 Project Number : N/A
 Drawing Revision : N/A
 Material : N/A
 Due Date : 22/12/2006

Qty: 16 Um: Each

Additional Product

Job Number:



Seq. #: Machine Or Operation: Description :

1.0 PACKAGING 1 PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

-REMOVE FROM STOCK:

D3196-1 B25849 8X B25108 1X B25100 1X frank's (10X)
 D412-702-021 B26883 3X B25853 1X (4)
 D412-702-023 B26074 3X B27835 1X B25705 2X (5)
 D412-702-033 327 935 1X (1)
 (AND FROM WIP)
 D412-702-011
 06/12/15

2.0 PACKAGING 1 PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

REMOVE ALL D3196-1'S FROM KITS

3.0 D31961 Bar



Comment: Qty.: 1.0000 Each(s)/Unit Total: 18.0000 Each(s)
 Bar

4.0 MILLING CONV. CONVENTIONAL MILLING MACHINE



Comment: CONVENTIONAL MILLING MACHINE

REWORK D3196-1
 PER ECN 871

06/12/18

16